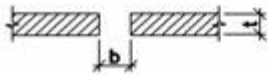
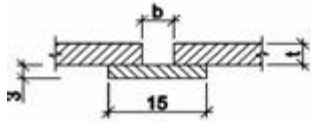


# TUPÉ ZVARY

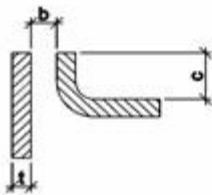


NEPODLOŽENÝ I-ZVAR  
t = 1 až 3 mm

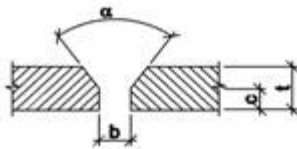
PODLOŽENÝ I-ZVAR  
t = 2 až 5 mm



I-ZVAR S PODLOŽKOU  
t = 3 až 5 mm  
b = t

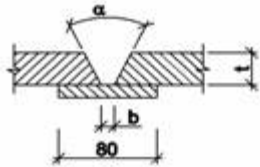


LEMOVÝ I-ZVAR  
t < 3 mm  
b = 0 až 2 mm  
c = 0 až 2 mm

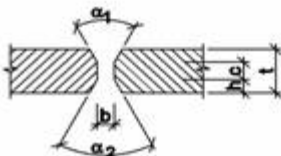


NEPODLOŽENÝ V-ZVAR  
t = 3 až 20 mm  
b = 2 až 3 mm  
c = t až 2 mm  
 $\alpha = 60^\circ$

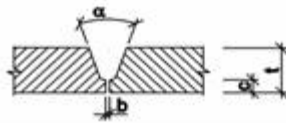
PODLOŽENÝ V-ZVAR  
b = 0 až 1 mm  
c = 3 až 4 mm



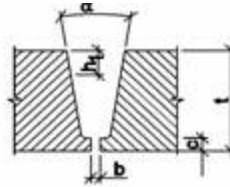
V-ZVAR S PODLOŽKOU  
t < 4 mm  
b = 4 až 7 mm  
 $\alpha = 20^\circ$



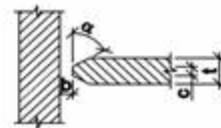
X - ZVAR  
t = 8 až 10 mm  
h = t / 2  
b = 2 až 3 mm  
c = 1 až 2 mm  
 $\alpha_1 = \alpha_2 = 60^\circ$



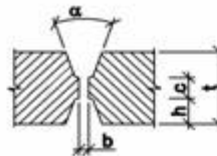
U - ZVAR  
t = 15 až 40 mm  
b = 2 až 3 mm  
c = 2 až 3 mm  
 $\alpha = 22^\circ$



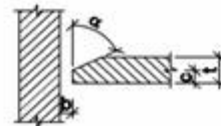
PODLOŽENÝ U-ZVAR  
t > 40 mm  
b = 0 až 1 mm  
c = 3 až 4 mm  
 $l_q = t / 4$   
 $\alpha = 20^\circ$



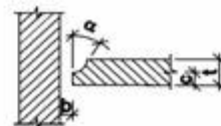
K-ZVAR  
t = 12 až 40 mm  
b = 1 až 3 mm  
c = 1 až 2 mm  
 $\alpha = 50^\circ$



DVOJSTRANNÝ U-ZVAR  
t = 30 až 40 mm  
r = 1 až 2 mm  
c = 2 až 3 mm  
h = t / 2 až t / 3  
 $\alpha = 22^\circ$



1 / 2 V-ZVAR  
t = 4 až 15 mm  
b = 2 až 3 mm  
c = 1 až 2 mm  
 $\alpha = 60^\circ$



1 / 2 U-ZVAR  
t > 15 mm  
b = 1 až 2 mm  
c = 1 až 2 mm  
 $\alpha = 18^\circ$   
PODLOŽENÝ  
c = 2 až 3 mm